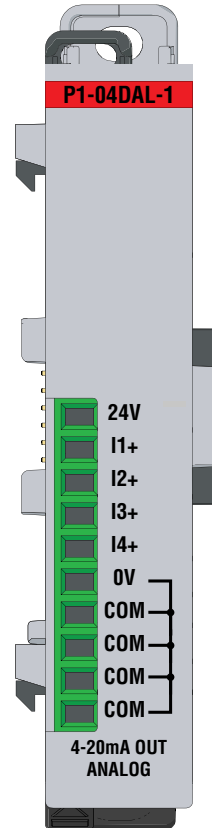


Output Specifications	
Output Channels	4
Output Range	4–20 mA
Signal Resolution	12-bit
Resolution Value of LSB (least significant bit)	4–20 mA = 3.9 μ A / count 1 LSB = 1 count
Data Range	0–4095 counts
Output Type	Current sourcing at 20mA max
Output Value in Fault Mode	Less than 4mA
Load Impedance	0–570 Ω (19.2 VDC), 0–690 Ω (21.6 VDC), 0–810 Ω (24.0 VDC), 0–930 Ω (26.4 VDC), 0–1100 Ω (30.0 VDC) Minimum Load: 0 Ω @ 0–45 $^{\circ}$ C 125 Ω @ 45–60 $^{\circ}$ C ambient temperature
Maximum Inductive Load	1mH
Allowed Load Type	Grounded
Maximum Inaccuracy	1% of range
Full Scale Calibration Error	\pm 0.2% of range minimum
Offset Calibration Error	\pm 0.2% of range maximum
Accuracy vs. Temperature	\pm 75 PPM / $^{\circ}$ C maximum full-scale calibration change (\pm 0.005% of range / $^{\circ}$ C)
Max Crosstalk at DC, 50Hz and 60Hz	-72dB, 1 LSB
Linearity Error (End to End)	\pm 4 counts max., (\pm 0.1% of full scale)
Output Stability and Repeatability	\pm 2% counts after 10 min. warm up (typical)
Output Ripple	\pm 0.2% of full scale
Output Settling Time	0.3 ms max., 5 μ min. (full scale range)
All Channel Update Rate	2ms (max)
Maximum Continuous Overload	Outputs open circuit protected
Type of Output Protection	Electronically current limited to 20mA or less
Output Signal at Power Up and Power Down	4mA
External Power Supply Required	24VDC (-20% / +25%) @ 140mA (Loop Power Included)



P1-04DAL-1 Analog Output

The P1-04DAL-1 Low Resolution Analog Output Module provides four current sourcing channels for converting a digital value of 0–4095 (12-bit) to 4–20 mA analog signals for use with the Productivity1000 system.

Output Specifications	1
General Specifications	2
Removable Terminal Block Specifications	2
Wiring Diagram and Schematic	3
Module Installation Procedure	4
QR Code	4
Wiring Options	5
Module Configuration	5
Linear Scaling	6
Non-Linear Scaling	6
Typical Application Example	7
Warning	8

Terminal Block sold separately, (see wiring options on page 5).

Warranty: Thirty-day money-back guarantee. Two-year limited replacement. (See www.productivity1000.com for details).

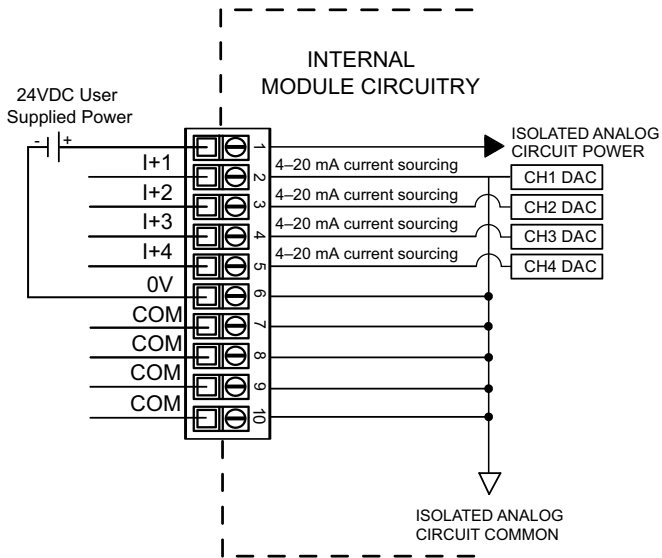
General Specifications	
Operating Temperature	0° to 60°C (32° to 140°F)
Storage Temperature	-20° to 70°C (-4° to 158°F)
Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	IEC60068-2-6 (Test Fc)
Shock	IEC60068-2-27 (Test Ea)
Field to Logic Side Isolation	1800VAC applied for 1 second
Insulation Resistance	> 10MΩ @ 500VDC
Heat Dissipation	2000mW Maximum
Enclosure Type	Open Equipment
Module Location	Any I/O position in a Productivity1000 System
Field Wiring	Removable terminal block (sold separately). Use ZIP Link Wiring System optional See "Wiring Options" on page 5.
EU Directive	See the "EU Directive" topic in the Productivity Suite Help File. Information can also be obtained at: www.productivity1000.com
Terminal Type (sold separately)	10-position Removable Terminal Block
Weight	85.1 g (2.2 oz)
Agency Approvals	UL 61010-2-201 file E139594, Canada & USA CE (EN61131-2 EMC and EN61010-2-201 Safety)*

*See CE Declaration of Conformance for details.

Terminal Block Specifications		
Part Number	P1-10RTB	P1-10RTB-1
Positions	10 Screw Terminals	10 Spring Clamp Terminals
Wire Range	30–16 AWG (0.051–1.31 mm ²) Solid / Stranded Conductor 3/64 in (1.2 mm) Insulation Max. 1/4 in (6–7 mm) Strip Length	28–16 AWG (0.081–1.31 mm ²) Solid / Stranded Conductor 3/64 in (1.2 mm) Insulation Max. 19/64 in (7–8 mm) Strip Length
Conductors	"USE COPPER CONDUCTORS, 75°C" or equivalent.	
Screw Driver	0.1 in (2.5 mm) Maximum*	
Screw Size	M2	N/A
Screw Torque	2.5 lb-in (0.28 N-m)	N/A

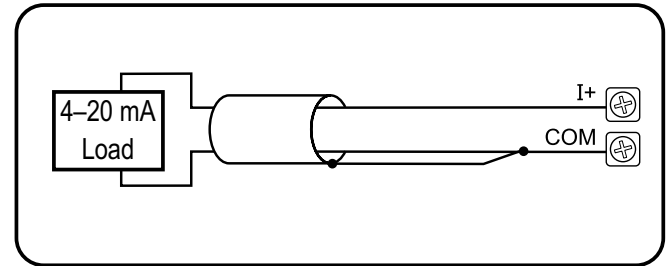
*Recommended Screw Driver TW-SD-MSL-1

P1-04DAL-1 Schematic



P1-04DAL-1 Wiring Diagram

Current Source Output Circuit



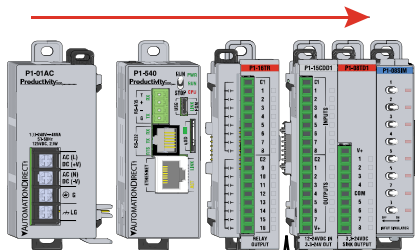
Note: Shield is connected to common at the source device.

Module Installation

QR Code

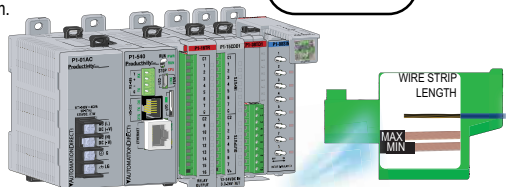
WARNING: Do not add or remove modules with field power applied.

Step One: With latch in "locked" position, align connectors on the side of each module and stack by pressing together. Click indicates lock is engaged.

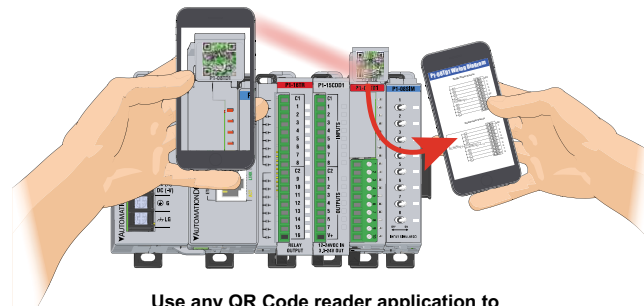
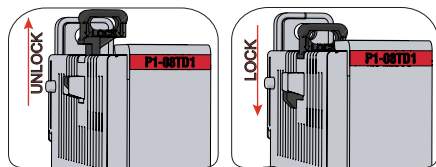


Step Two: Attach field wiring using the removable terminal block or ZIPLink wiring system.

Check all latches are secure after modules are connected.



Step Three: To unstack modules, pull locking latch up into the unlocked position and then pull modules apart.



Use any QR Code reader application to display the module's product insert.

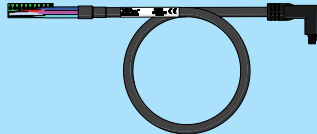
Module Configuration

Wiring Options

1 ZIPLink Connection System Cable + ZIPLink Module = Complete System

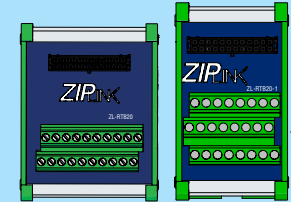


ZIPLink pre-wired terminal block cables



0.5 m (1.6 ft) cable

ZL-P1-CBL10



ZIPLink Modules Feed through

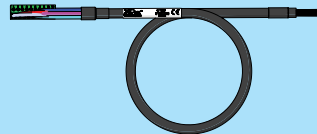
ZL-P1-CBL10-1

ZL-P1-CBL10-2

ZL-RTB20

ZL-RTB20-1

2 Terminal Block with pigtail cable



1.0 m (3.3 ft) cable

ZL-P1-CBL10-1P

2.0 m (6.6 ft) cable

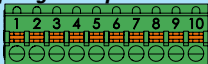
ZL-P1-CBL10-2P

3 Screw Terminal Block only



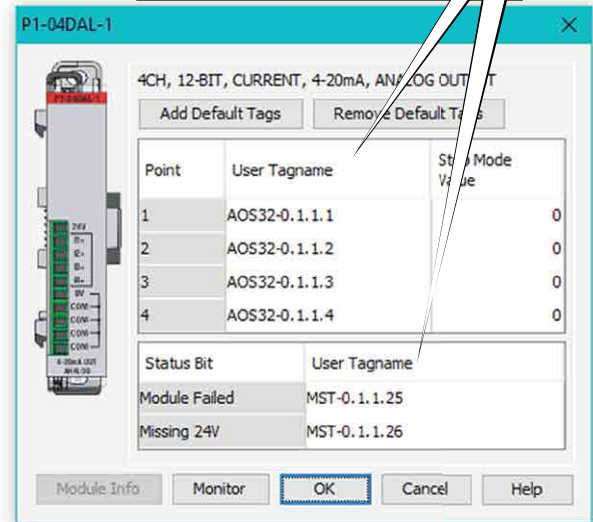
P1-10RTB
(Quantity 1)

4 Spring Clamp Terminal Block only



P1-10RTB-1
(Quantity 1)

Using the Hardware Configuration tool in the Productivity Suite programming software, drag and drop the P1-04DAL-1 module into the configuration.
If desired, assign a *User Tagname* to each output point channel selected and to each *Status Bit Item*.



Linear Scaling

The Scale (Linear) function can be used to:

- Convert an application specific range to range which is native to the analog output module.
- Make other linear conversions in ranges appropriate to the application.

Select the Input and Output tags appropriate for the application. Convert raw input signals to engineering units for use in the program, or convert engineering units to output signals for control purposes

Input	Output
min	min
max	max

Non-Linear Scaling

The Scale (Non-Linear) function can be used for Non-Linear applications.

Input value	Desired Output
0	0
1	5
2	1
3	1.55
4	2.25
5	3.07
6	4
6.5	5
7	7
0	0
0	0
0	0
0	0
0	0
0	0
0	0

Enter actual output values for each input value break point.

WARNING: To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to area and it is your responsibility to determine which codes should be followed, and to verify that the equipment, installation, and operation are in compliance with the latest revision of these codes.

Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation.

If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call Technical Support at 770-844-4200.

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